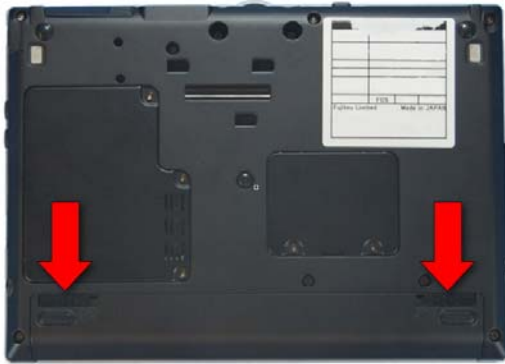


**T e c h n i c a l   P r o c e d u r e**

# LifeBook P1610 Display Front Cover Replacement

ESD Precautions are required when working on this LifeBook computer.

Make sure the LifeBook is turned off before beginning this procedure.



1. Turn the LifeBook over and remove the battery



2. Turn the LifeBook back over and open the display



3. Turn the display around and lay it back down.



4. Remove 8 screw covers from the front of the display.



5. Extract 8 screws from the front of the display.



6. Pry around the perimeter of the display to release the front cover from the rear.



7. Gently slide the pry tool between the screen and the front cover to release the tape.



8. Lift the front cover off.



9. Press the new front cover into place and secure it with 8 screws.



10. Place 8 screw covers over these screws.



11. Lift the display up and turn it around.



12. Lay it back down and turn the LifeBook over.



13. Replace the battery.